Installation & Calibration Manual

ED3/ED4 SkidWeigh Plus (Keypad Operator Vehicle Access Series)
Lift Truck On-board Check Weighing System, Impact Detection with Keypad Authorized Operator Access Control

* Weighing Scale
* Vehicle Impact Detection
* Operator Access Control (Keypad ID# input)
General Installation Guide

This ED3 / ED4 SkidWeigh Plus V1.30 Series installation & calibration guide describes how to install, calibrate, test and use your on-board check weighing unit. Following the instructions in the ADMINISTRATION MENU guide will enable you to get the system time set up and weighing calibration function operating quickly. In the event that you require additional assistance, please contact customer support via e-mail at support@skidweigh.com, visit www.skidweigh.com or contact us at the address or contact number below:

Integrated Visual Data Technology Inc.
3439 Whilabout Terrace, Oakville, ON, Canada, L6L 0A7    Phone: 905-469-0985

Safety
Always disconnect the vehicle battery while installing SkidWeigh system or any other electronic product. Make sure that unit, pressure transducer and any other associated cables are securely mounted and do not impede any of the vehicle's controls. Use care when routing the components cables. Route the cables where they will be protected. Use commonly accepted install practices for after market industrial vehicle electronic devices. The installation of the SkidWeigh systems should only be performed by an acknowledged lift truck dealer technician or end user electro and hydraulic technical installer.

Here are two acceptable methods of making a wire connections:
* Soldering your connections (recommended)
* Crimp connectors ( with the use of the proper crimping tool)

Regardless of the method you choose, ensure that the connection is mechanically sound and properly insulated. Use high quality electrical tape and shrink tubing where necessary. This product is connected directly to the vehicle's ignition switch, 12 to 55 VDC. There is no on-off switch on the unit.

Electro-Magnetic Compatibility
CE conformity to EC directive 89/336 (EMC) by application of harmonized standards: Interference stability EN 61000-6-2 and EN 61326-1 interference emit EN 61000-6-3, EN 61326-1 for the pressure transducer.

ED3 / ED4 Keypad Access SkidWeigh Plus Series
Our policy is one of continuous improvement and the information in this document is subject to change without notice. The software version is displayed on the LCD display once the power is turned on to the system.

Overview of components
The standard ED3 / ED4 SkidWeigh Plus check weighing system consist of two main components:
* Digital indicator with wiring harness, mounting bracket
* Hydraulic pressure transducer with 3 wires cable
* Installation & calibration manual and operator usage instruction
Load weight operational principal

The ED3 / ED4 SkidWeigh Plus series load weight operational principal is based on the hydraulic pressure transducer mounted in the vehicle lifting hydraulic circuit that will automatically activate the "weighing cycle / specific algorithm " every time a skid load is lifted just above the ground. The increase in pressure is converted in an electronic signal at the sample rate of 16000 readings which is converted into a load weight reading.

Pressure transducer installation

The pressure transducer must be installed in the lifting hydraulic line between the lift control valve and lift cylinder(s). Mount a T-piece in hydraulic line. In some cases you can install the pressure transducer in the flow divider, drilling and tapping for 1/4"-18 NPT male in spare plug (if only single or double mast configuration) or in the body of the flow divider. Also, you can drill and tap on any "larger elbow" that might be available in the hydraulic lifting circuit found in vehicles with larger hoses to accommodate larger vehicle lifting capacities.

Pressure transducer installation precautions

Before installation of the pressure transducer the hydraulic lift circuit must be pressure free.

There are two ways to do that:
1. Place the forks on the ground in their lowest position and make the hydraulic system pressure free by tilting the mast forward. The chain(s) should be slack.
2. Lift the forks and position them on the top of a supporting fixture. Start lowering the lifting cylinder into its lowest position.

Be sure that chain(s) is slack.
Make sure that that installed pressure transducer will not touch any moving parts or assembly of the vehicle while in normal operation. Pressure transducer has 1/4"-18 NPT male thread. Use thread seal to ensure tight fit.

Selecting the mounting location for digital indicator

Use the mounting bracket with the anti vibration mount and fasten digital indicator on the vehicle dashboard, side railing on the right hand side or preferably on the overhead guard. There are many examples of mounting locations that will depend on the vehicle model. However, additional mounting items such as a flat brackets may be needed to help secure the unit to upper right corner of the guard or side railing.

Choose the correct location and make sure that:
- Indicator is visible and within reach of the operator
- Location so that operator has a clear unobstructed view of the working environment
Compact size
All of the SkidWeigh systems are compact, housing dimension of only 120 x 80 x 55 mm is ideal for the installations to material handling vehicles of all kinds.

Electrical connections
All SkidWeigh RFID equipped systems operate from 12 to 55 VDC.

Digital indicator with eight wires single cable
- Orange Wire (+) Ignition switch On position
- Brown Wire (-) Battery negative
- Red Wire, connect to RED wire of the pressure transducer cable
- Black Wire, connect to BLACK wire of the pressure transducer cable
- White Wire, connect to WHITE wire of the pressure transducer cable

Vehicle Disable Function
Internal relay SPST N.O. dry contacts, rating 1A.
This relay will be activated and stay on once the valid operator ID# is inputed into the system.
To disable vehicle operation connect two wires, green and blue in series with seat switch
- Green Wire
- Blue Wire

Pressure transducer cable
- White Wire, pressure transducer signal 0 to 2,5 V
- Black Wire, signal negative
- Red Wire, power supply + 11 V DC
All SkidWeigh systems are internally short circuit protected with resettable fuse. There is no need to install external inline fuse in orange wire that is connected to the ignition switch.

**Note:**

**ED3 ED4 Keypad Operator Access Control SkidWeigh Plus system** is utilizing keypad as the input for the operator access control. System capability is for input of 150 valid operators ID numbers, 3 digits maximum, range from 1 to 999. All new systems are supplied with **valid operator default ID# 111**. This default ID# number **111** is needed to access **ADMINISTRATION MENU** and set up and calibrate the system.
Administration Menu Instructions

(Time/Date, Vehicle ID#, Impacts Setup, OSHA Safety, USB Data Upload, Weight Scale Function Calibration)

To enter into the Administration Menu with LCD display showing “ENTER ID NUMBER” input factory default ID# 111.

The LCD display will show date/time. Press F key and than number 9 and input password 521.

Use left and right arrow keys to scroll and follow the LCD instructions.

Date / Time Set Up

Use left and right arrow key (bottom left side of the keypad) to change from AUTO to MANUAL date/time set up.

Note: AUTO set up refers to system utilizing a wireless RF platform with automatic date/time update from IVDT Base Station communication and programming hub.

For the applications without Base Station, select MANUAL set clock and follow the LCD instructions.
Press "Enter key" ↵ to confirm the setting. The cursor will automatically move to the next item to be changed (Month, Day, Year, Hours, Minutes, Seconds). On the last correction, seconds item press "Enter key" ↵ to confirm new date / time set up.

**Set vehicle ID**
- Maximum input number for vehicle ID# is 3 digits.

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<tr>
<th>LCD Display</th>
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<td>&lt;&gt; KEY TO SCROLL</td>
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<td>F KEY TO EXIT</td>
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<th>LCD Display</th>
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<td>SET VEHICLE ID</td>
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<td>ENTER TO SELECT</td>
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<th>LCD Display</th>
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<td>VEHICLE ID</td>
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<td>CONFIGURATED</td>
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Saving data to USB memory stick

- Insert memory stick into USB port
- With LCD display showing date/time press F key and then number 9 and input password 521.

Follow instructions shown on the LCD display.

When the system has finished uploading the data to the USB memory stick the LCD display will prompt you to erase the SDRAM, all files contained on the ED3 SkidWeigh Plus system. Once you have made your selection Y or N the system will automatically bring you back to the main screen in the supervisor menu.
Weighing scale function calibration

The ED3 /ED4 Keypad Operator Access Control SkidWeigh Plus system calibration is automatic and is done by lifting empty and loaded forks (or any other attachment such as paper clamp) just above the ground. MAKE SURE THAT YOU HAVE A KNOWN LOAD WEIGHT AND KEEP IT NEARBY TO COMPLETE THE CALIBRATION.

For the best results use at least minimum calibration load test weight of 30 to 50% of maximum lifting capacity of the lift truck. Use customer floor scale or find a known skid load weight within the operational facility.

**Important:**

If you want the system to show load weight in pounds, use the known load weight in pounds and enter that value accordingly. The same would apply if you want the system to show load weight in kilograms. Use the known load weight in kilograms and enter that value into the system accordingly.

**Calibration starting point**

With LCD display showing date /time, press F key and than number 9 key. Input password 521 and scroll to "Calibration1" shown on LCD display and press “Enter key” ↵.

Lower the empty forks to the ground. There should be no hydraulic pressure in lift hydraulic circuit.

**Follow instructions shown on the LCD display**

You must activate lift control valve and lift the empty forks just above the ground the same way that you would normally do when lifting loads. Do not slow down this lifting operational cycle, do not tilt the load, do not lift to different heights or move vehicle. **Lift empty forks just above the ground.**
After few seconds the LCD display will show

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<tr>
<th>LCD Display</th>
<th>CALIBRATION 1</th>
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<tbody>
<tr>
<td>LOWER FORKS</td>
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At this point you must lower the empty forks to the ground. The LCD display prompt you to input known calibration load weight.

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<thead>
<tr>
<th>LCD Display</th>
<th>CALIBRATION 1</th>
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<tbody>
<tr>
<td>WEIGHT =</td>
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Pick up a known load weigh and **lower the loaded forks to the ground**. (Our example of the known load weight is 2000 kg)

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<thead>
<tr>
<th>LCD Display</th>
<th>CALIBRATION 1</th>
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<tbody>
<tr>
<td>WEIGHT = 2000</td>
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Input into the system the known load weight of 2000 into the LCD display and press **“Enter key”**.

The LCD display will show

<table>
<thead>
<tr>
<th>LCD Display</th>
<th>CALIBRATION 1</th>
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<tbody>
<tr>
<td>LIFT LOAD</td>
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**Lift loaded forks just above the ground.** After few seconds the calibrated load weight value of 2000 will be stored in the system memory. The LCD display will prompt you to lower “LOWER FORKS”.
As soon the loaded forks are lowered to the ground LCD will show data / time. **System is ready to be used!**

**Overload warning function** *(Optional Function)*

As soon as the loaded forks are lowered to the ground during the weighing function calibration the LCD will prompt you to input the overload value for your vehicle application.

Input the overload value for your vehicle application and press *“Enter key”* ↓.

The LCD display will go back to default Data / Time display.

**ED3 / ED4 load weight calibration and overload function is finished**
Supervisor Menu Instructions

Set Impacts

Low impacts, default value set to 4G
High impacts, default value set to 8G
Audible buzzer warning for low and high impacts
Audible buzzer warning time from 1 to 60 seconds
Continuous audible buzzer warning

To enter into the Supervisor Menu, press F and than number 9 key and input password 521.

Follow instructions shown on the LCD display

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<th>LCD Display</th>
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<td>PASSWORD = _</td>
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<td>LCD Display</td>
<td>SET IMPACTS</td>
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<td>ENTER TO SELECT</td>
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<td>LCD Display</td>
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<td>LCD Display</td>
<td>ENTER HI IMPACT</td>
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<td>8.0 G _</td>
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Start point to program valid operator ID#’s
- With power turned on to the system the LCD display will indicate to “ENTER ID NUMBER”

- Input **742F** and LCD display will prompt you to input first valid operator ID#.
(Any number in range from 1 to 999) and press “Enter key” ↵.

- LCD display will advance and prompt you to input second valid operator ID# and press “Enter key” ↵.
- LCD display will advance and prompt you to input third valid operator ID# and so on.

* Above example showing operators ID# 111, 222 and 333.

On the last valid operator ID number that you have inputed into the system you must press “Enter key” and than press F key.

At any time if you want to look at the current operators ID numbers already in the system, change or delate them you must input password 742F while LCD display is showing “Enter ID Number”.

NOTE: Factory default operator access ID# is 111.