Installation & Calibration Manual

ED3-AT SkidWeigh Plus Series
Lift Truck On-board Check Weighing Systems
With Accumulative Load Weight Total
General Installation Guide

This ED3-AT SkidWeigh Plus V1.33 Series installation & calibration guide describes how to install, calibrate, test and use your on-board check weighing unit. Following the instructions in the ADMINISTRATION MENU guide will enable you to get the system set up and weighing calibration function operating quickly. In the event that you require additional assistance, please contact customer support via e-mail at support@skidweigh.com, visit www.skidweigh.com or contact us at the address or contact number below:

Integrated Visual Data Technology Inc.
3439 Whilabout Terrace, Oakville, ON, Canada, L6L 0A7
Phone: 905-469-0985

Safety

Always disconnect the vehicle battery while installing SkidWeigh system or any other electronic product. Make sure that unit, pressure transducer and any other associated cables are securely mounted and do not impede any of the vehicle’s controls. Use care when routing the components cables. Route the cables where they will be protected. Use commonly accepted install practices for after market industrial vehicle electronic devices. The installation of the SkidWeigh systems should only be performed by an acknowledged lift truck dealer technician or end user electro and hydraulic technical installer.

Here are two acceptable methods of making a wire connections:
* Soldering your connections (recommended)
* Crimp connectors (with the use of the proper crimping tool)

Regardless of the method you choose, ensure that the connection is mechanically sound and properly insulated. Use high quality electrical tape and shrink tubing where necessary. This product is connected directly to the vehicle’s ignition switch, 12 to 55 VDC. There is no on-off switch on the unit.

Electro-Magnetic Compatibility

CE conformity to EC directive 89/336 (EMC) by application of harmonized standards: Interference stability EN 61000-6-2 and EN 61326-1 interference emit EN 61000-6-3, EN 61326-1 for the pressure transducer.

ED3-AT SkidWeigh Plus Series

Our policy is one of continuous improvement and the information in this document is subject to change without notice. The software version is displayed on the LCD display once the power is turned on to the system.

Overview of components

The standard ED3-AT SkidWeigh Plus check weighing system consist of two main components:
* Digital indicator with wiring harness, mounting bracket and anti-vibration mount
* Hydraulic pressure transducer with 3 wires cable
* Installation & calibration manual and operator usage instruction
Operational principal
The ED3-AT SkidWeigh Plus operational principal is based on the hydraulic pressure transducer mounted in the vehicle lifting hydraulic circuit that will automatically activate the “weighing cycle / specific algorithm” every time a skid load is lifted just above the ground. The increase in pressure is converted in an electronic signal at the sample rate of 16000 readings which is converted into a load weight reading.

Pressure transducer installation
The pressure transducer must be installed in the lifting hydraulic line between the lift control valve and lift cylinder(s). Mount a T-piece in hydraulic line. In some cases you can install the pressure transducer in the flow divider, drilling and tapping for 1/4”-18 NPT male in spare plug (if only single or double mast configuration) or in the body of the flow divider. Also, you can drill and tap on any “larger elbow” that might be available in the hydraulic lifting circuit found in vehicles with larger hoses to accommodate larger vehicle lifting capacities.

Pressure transducer installation precautions
Before installation of the pressure transducer the hydraulic lift circuit must be pressure free. There are two ways to do that:
1. Place the forks on the ground in their lowest position and make the hydraulic system pressure free by tilting the mast forward. The chain(s) should be slack.
2. Lift the forks and position them on the top of a supporting fixture. Start lowering the lifting cylinder into its lowest position. Be sure that chain(s) are slack.
Make sure that that installed pressure transducer will not touch any moving parts or assembly of the vehicle while in normal operation. Pressure transducer has 1/4”-18 NPT male thread. Use thread seal to ensure tight fit.

Selecting the mounting location for digital indicator
Use the mounting bracket with the anti vibration mount and fasten digital indicator on the vehicle dashboard, side railing on the right hand side or preferably on the overhead guard. There are many examples of mounting locations that will depend on the vehicle model. However, additional mounting items such as a flat brackets may be needed to help secure the unit to upper right corner of the guard or side railing.

Choose the correct location and make sure that:
- Indicator is visible and within reach of the operator
- Location so that operator has a clear unobstructed view of the working environment
**Compact size**

All of the SkidWeigh systems are compact, housing dimension of only 120 x 80 x 55 mm is ideal for the installations to material handling vehicles of all kinds.

**Electrical connections**

All SkidWeigh systems operate from 12 to 55 V DC.

- **Digital indicator five wires single cable**
  - Orange Wire (+) Ignition switch On position
  - Brown Wire (-) Battery negative
  - Red Wire, connect to RED wire of the pressure transducer cable
  - Black Wire, connect to BLACK wire of the pressure transducer cable
  - White Wire, connect to WHITE wire of the pressure transducer cable

**Pressure transducer cable**

- White Wire, signal 0 to 2.5 V
- Black Wire, signal negative
- Red Wire, power supply + 11 V DC

**Power short circuit protection**

All SkidWeigh systems are internally short circuit protected with resettable fuse. There is no need to install external inline fuse in orange wire connected to the ignition switch.

**Note:** Any external devices connected to the SkidWeigh system, such as non standard onboard printer might require external fuse.
“Quick test to determine if electrical connections are done right”

Note 1: SkidWeigh weighing calibration function is not done yet at this stage. This procedure is only to test if electrical connections of the system installation into the vehicle is done properly!

After you have connected electrical power and pressure transducer cable you can “quickly” check the system operation.
- Turn On ignition switch
- Digital LCD display will be activated, showing software version and serial number
- Digital LCD display will show current date and time
- Note: SkidWeigh plus systems that accepts the Operator ID# (System set up for any 3 digit operator ID#, valid 3 digit operator ID# or RFID operator ID#) you will have to input the operator ID# first.

When the LCD display is showing time /data lower the loaded forks to the ground.

If the loaded forks are lifted above the ground LCD digital display will show “PLEASE WAIT” and within few seconds display will show “some” load weight. (Example: 455, not calibrated load weight at this stage)

If the above test is valid than the system electrical connections are done right.
The next procedure will be to log in into ADMINISTRATION MENU to calibrate the weighing function.
Lift truck equipped with hydraulic accumulators

If the standard SkidWeigh system is installed on the lift trucks equipped with hydraulic accumulators, please contact us to provide you with different digital indicator having specific software algorithm to obtain load weight accuracy within +/- 1% of vehicle maximum lifting capacity.

SkidWeigh Plus series ED3-AT

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Administration Menu Instructions

*(Weight scale function calibration, time/date, vehicle ID#)*

To enter into the Administration Menu, press F key and than number 9 and input password __521__. Use left and right arrow keys to scroll through the menu and follow the LCD instructions.

Date / Time Set Up

Use left and right arrow keys (bottom left side of the keypad) to change from AUTO to MANUAL date/time set up.

Note: AUTO set up refers to system utilizing a wireless RF platform with automatic date/time update from IVDT Base Station communication and programming hub.

For the applications without Base Station, select MANUAL set clock and follow the LCD instructions.
Press “Enter key” ↵ to confirm the setting. The cursor will automatically move to the next item to be changed (Month, Day, Year, Hours, Minutes, Seconds). On the last correction, seconds item press “Enter key” ↵ to confirm new date/ time set up.

**Set vehicle ID**

Maximum input number for vehicle ID is 4 digits.

**Note:** For system used with RFID card reader maximum input number for vehicle ID is 5 digits.

After input of the vehicle ID# press “Enter key” ↵ to confirm
Save data to USB

The SkidWeigh Plus system will allow you to download all recorded data onto a USB drive. **Follow instructions shown on the LCD display**

Press F key and than number 9 to get into supervisor menu.

When the system has finished uploading the data to the USB memory stick the LCD display will prompt you to erase the SDRAM, all files contained on the SkidWeigh Plus ED3-AT. Once you have made your selection Y or N the system will automatically bring you back to the main screen in the supervisor menu.
Weighing scale function calibration

The ED3-AT SkidWeigh Plus calibration is automatic and is done by lifting empty and loaded forks (or any other attachment such as paper clamp) just above the ground. MAKE SURE THAT YOU HAVE A KNOWN LOAD WEIGHT AND KEEP IT NEARBY TO COMPLETE THE CALIBRATION.

For the best results use at least minimum calibration load test weight of 30 to 50% of maximum lifting capacity of the lift truck. Use customer floor scale or find a known skid load weight within the operational facility.

Important:

Calibration load weight must be in pounds.

Calibration starting point

Lower the empty forks to the ground. There should be no hydraulic pressure in lift hydraulic circuit.

Go to supervisory menu, press F key and press number 9, input password and follow instructions shown on the LCD display

You must activate lift control valve and lift the empty forks just above the ground the same way that you would normally do when lifting loads. Do not slow down this lifting operational cycle, do not tilt the load, do not lift to different heights or move vehicle.

Lift empty forks just above the ground.
After few seconds the LCD display will show

![LCD Display]

**CALIBRATION 1**

**LOWER FORKS**

At this point you must lower the empty forks to the ground. The LCD display prompt you to input known calibration load weight. *(Calibration load weight must be in pounds)*

![LCD Display]

**CALIBRATION 1**

**WEIGHT = ?**

Pick up a known load weigh and **lower the loaded forks to the ground**.
*(Our example of the known load weight is 2000 pounds)*

![LCD Display]

**CALIBRATION 1**

**WEIGHT = 2000**

Input into the system the known load weight of 2000 into the LCD display and press “Enter key” ⇩.

The LCD display will show

![LCD Display]

**CALIBRATION 1**

**LIFT LOAD**

*Lift loaded forks just above the ground*. After few seconds the calibrated load weight value of 2000 will be stored in the system memory. The LCD display will prompt you to lower “LOWER FORKS”.

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As soon the loaded forks are lowered to the ground LCD will show data / time.

**System is ready to be used!**

System with optional overload warning function *(Additional step)*

As soon as the loaded forks are lowered to the ground the LCD will prompt you to input the overload value for your vehicle overload operational application.

Input the overload value and press **“Enter key”** ↓.

**Calibration of the ED3-AT system weighing function is finished.**
Supervisor Menu Instructions

(Set Impacts, saving data to USB, system calibration, etc. other applicable functions)

Low impacts
High impacts
Audible buzzer warning for low and high impacts
Audible buzzer warning time from 1 to 60 seconds
Continuous audible buzzer warning

To enter into the Supervisor Menu, press F key and than number 9. Input password __521__

Use < > keys to access menu available functions when applicable for your system.

Follow instructions shown on the LCD display

<table>
<thead>
<tr>
<th>LCD Display</th>
<th>MENU</th>
</tr>
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<tbody>
<tr>
<td>LCD Display</td>
<td>PASSWORD = _</td>
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</table>

<table>
<thead>
<tr>
<th>LCD Display</th>
<th>SET IMPACTS</th>
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<tr>
<td>LCD Display</td>
<td>ENTER TO SELECT</td>
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<table>
<thead>
<tr>
<th>LCD Display</th>
<th>ENTER LOW IMPACT</th>
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<td>LCD Display</td>
<td>4.0 G _</td>
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<tr>
<th>LCD Display</th>
<th>ENTER HI IMPACT</th>
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<tr>
<td>LCD Display</td>
<td>8.0 G _</td>
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<th>LCD Display</th>
<th>ENTER HI IMPACT</th>
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<td>8.0 G _</td>
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</table>
Lift Truck Operator Menu Instructions

(Bluetooth, TARE set up, Parts count functions)

The SkidWeigh Plus system allows lift truck operator to pair Bluetooth additional devices such as onboard printers or barcode scanners or set TARE, set the parts count function or have digital indicator showing load weight in kilograms.

To enter into the lift truck operator menu, press F key and then 0 key.

Use < > key to access menu. **Follow instructions shown on the LCD display**

Note: Use left ◀ and right ► arrow key (bottom left side of the keypad) to choose MANUAL, INQUIRY or AUTO.
**Note:** For the majority of the Bluetooth pairing applications use INQUIRY mode.

Make sure that you follow pairing instructions for each Bluetooth device.

Bluetooth pairing options are

- **AUTO**
- **MANUAL**
- **INQUIRY**
Operator Reference / Usage Guide

- Turn ignition switch
- Scan RFID card or input an operator ID# and press “Enter key” ↵ if applicable.

LCD display will show time / date

<table>
<thead>
<tr>
<th>LCD Display</th>
<th>ENTER ID NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>ID = _</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>LCD Display</th>
<th>Aug 11, 2011</th>
</tr>
</thead>
<tbody>
<tr>
<td>11:19:38</td>
<td></td>
</tr>
</tbody>
</table>

- Insert the forks into the pallet or under the product to be weighed.
- Lower the forks to the ground.

**LCD display must show date and time in order to initiate weighing function.**

<table>
<thead>
<tr>
<th>LCD Display</th>
<th>Aug 11, 2011</th>
</tr>
</thead>
<tbody>
<tr>
<td>11:19:38</td>
<td></td>
</tr>
</tbody>
</table>

Activate lift control valve and lift loaded forks just above the ground.
Do not manipulate the tilt, side shift or move the vehicle.

<table>
<thead>
<tr>
<th>LCD Display</th>
<th>PLEASE WAIT</th>
</tr>
</thead>
</table>

LCD will display “PLEASE WAIT” and after few seconds a load weight will be shown.
Example: Lifted load weight of 2100.

This load weight will be shown on LCD display until next time the forks are lowered to ground.

Note: When vehicle in motion the LCD might show some random load weight. This is due to the hydraulic spikes and this does not represent any actual load weight value. To initiate the “weighing cycle” you must lower the loaded forks to the ground and lift loaded forks just above the ground.

Accumulative Load Weight Total

To add loads weight press “Enter key” ↵ after each load weight is shown on LCD display.

<table>
<thead>
<tr>
<th>LCD Display</th>
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<tbody>
<tr>
<td>Aug 11, 2011</td>
</tr>
<tr>
<td>WEIGHT = 1200</td>
</tr>
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</table>

When “Enter key” ↵ is pressed LCD display will show a load weight of the first load and total load weight.

<table>
<thead>
<tr>
<th>LCD Display</th>
</tr>
</thead>
<tbody>
<tr>
<td>WEIGHT#1 = 1200</td>
</tr>
<tr>
<td>TOTAL = 1200</td>
</tr>
</tbody>
</table>

After each new load weight shown on LCD display and pressing “Enter key” ↵ system will be updated showing the latest current load weight total, number of loads and total load weight of all loads.

To reset current individual load weight or totalizing session press “P” key and session will be RESET.

Note: If the onboard printer is connected to the system by pressing “P” key after individual or total load weight you will get a printout ticket. If the system is utilizing RF communication data will be send to base station.
TARE Function Input

To set up TARE value into the system press F key and than 0 key.

Scroll to get to the TARE value set up.

To reset or change TARE value press F key and than number 0 key and set to 0 to reset current TARE value. To change to the new TARE value, input another TARE value and press “Enter key” ↵

Digital indicator will show load weight with TARE indicating on the LCD display
All of the following load weight measurements will be displayed with TARE sign shown on LCD display.

**NOTE:**
To reset TARE you must press “F” key, input than number 0 and press “Enter key” ↵.

If the current value is 500 as of example, than input 0 value and “Enter key” ↵.

TARE will be reset to zero. All load weights shown on LCD display will be showing actual load weight.